

**Novartis India Limited** 

Registered Office: Inspire BKC 7th Floor Bandra Kurla Complex Bandra (East) Mumbai - 400 051 Maharashtra, India Tel +91 22 50243000

Fax +91 22 50243010 Email: india.investors@novartis.com CIN No. L24200MH1947PLC006104

Website: www.novartis.com

August 11, 2024

To, The Secretary **BSE Limited Phiroze Jeejeebhoy Towers Dalal Street** Mumbai 400 001

Dear Sir/ Madam

Sub: Intimation under Regulation 39(3) of SEBI (Listing Obligations and Disclosure Requirements) Regulations, 2015

Pursuant to Regulation 39(3) of the SEBI (Listing Obligations and Disclosure Requirements) Regulations, 2015, we wish to inform you that as per the information received from the Company's Registrar and Transfer Agent on August 09, 2024, the following shareholder have reported loss of share certificate: -

Folio No.	Name of Shareholder	Certificate No.	Distinctive Nos.	No. of Shares
02362830	TARA RAGHUNATH CHITALE	25419	16300494 - 16300533	40

Request you to kindly take the above on record.

Thanking you, Yours Sincerely,

## For Novartis India Limited



Digitally signed by Maru Chandni DN: dc=com, dc=novartis, ou=people, ou=LE, serial Number = 3190945, cn = Maru

Chandni Maru **Company Secretary and Compliance officer**